

# MudBusters

Extended Fender Flares  
for the Suzuki Samurai

The Only One with the FACTORY FIT!

## INSTRUCTIONS FOR CUTTING THE STOCK SAMURAI TRIM

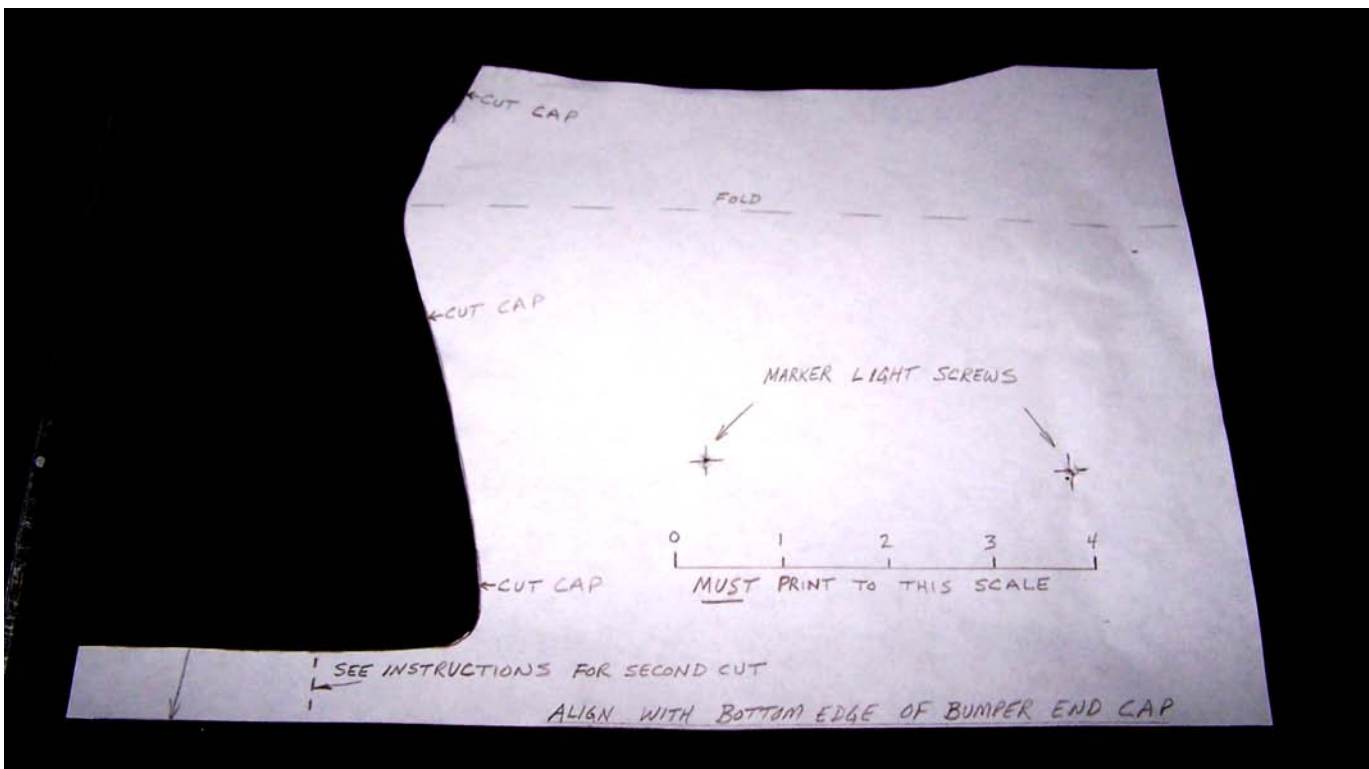
### Part 2 - Rear Bumper End Caps

Before you start you might want to gather a few things to have close by:

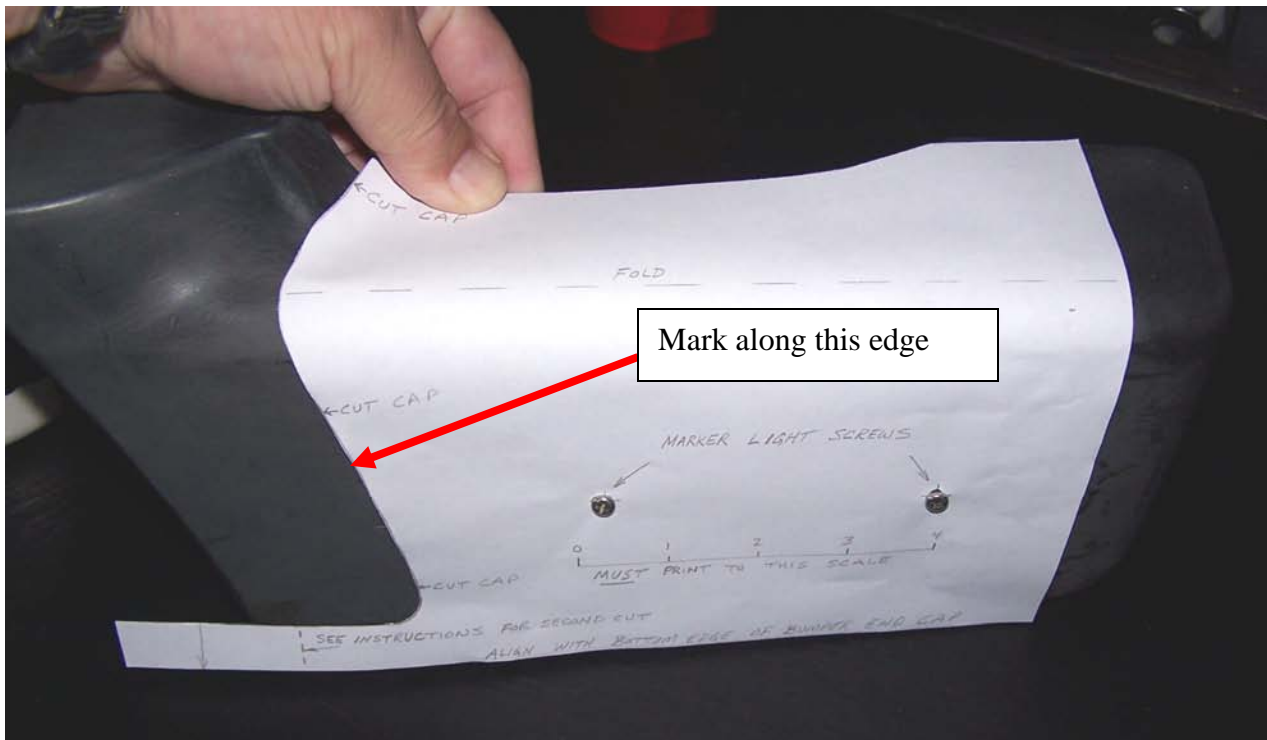
1. Cutting Template - available online at [excellentengineers.com/mudbusters.htm](http://excellentengineers.com/mudbusters.htm)
2. 6" ruler
3. Pencil
4. Heavy shears or snips & utility knife –if you have a ban saw, even better!

#### Step 1 – Print template.

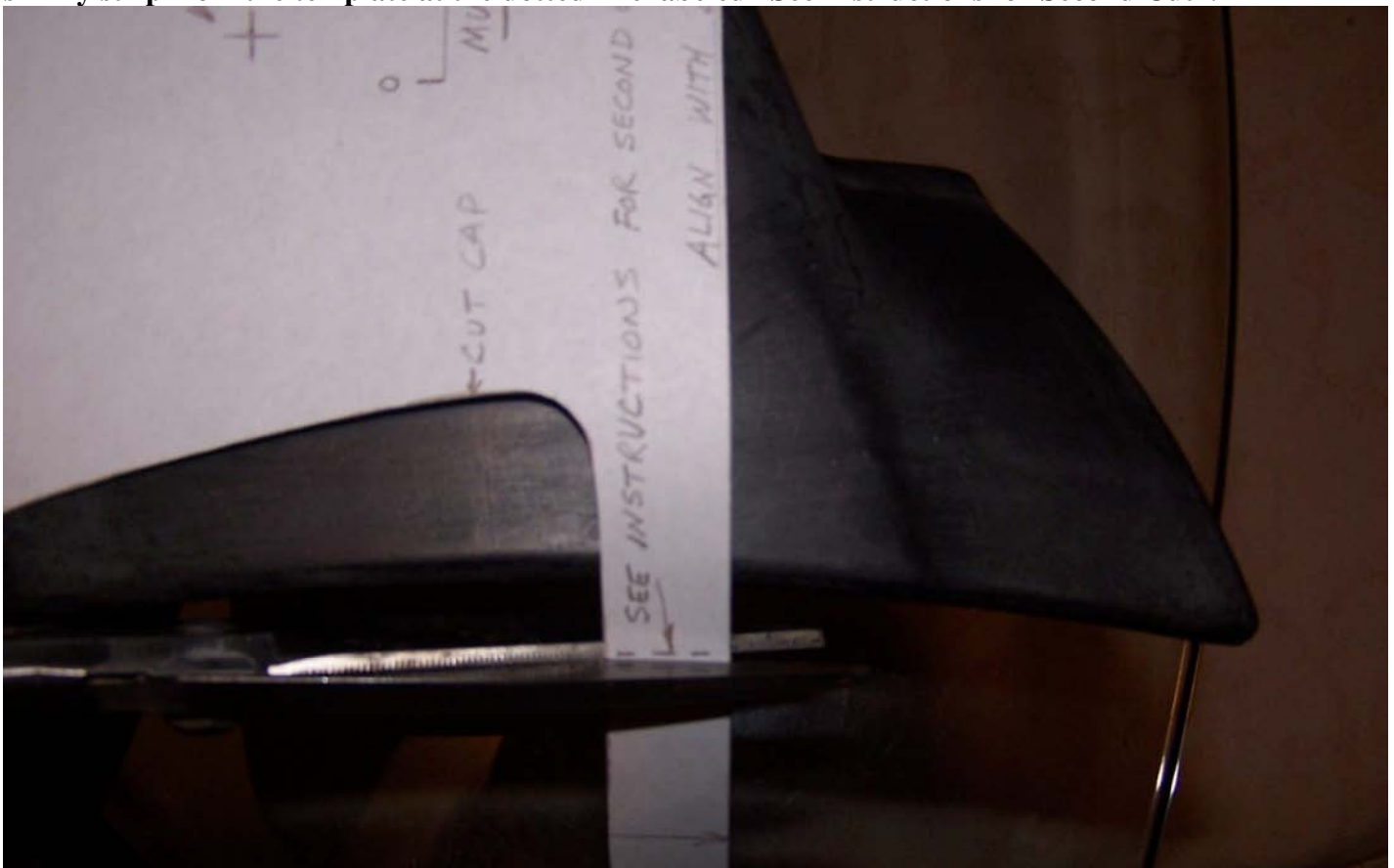
Adjust print scale so the scale indicator on the template prints out to the correct 4-inch size.



**Step 2a** – Mark *both* Bumper End Caps. Cut out the reversible template and hold it in place over the end caps using 2 marking light screws for proper placement. Push the screws thru the template at cross hairs and screw partially into the end cap. Bottom of template and bottom of part should be aligned.



**Step 2b** – After marking the large face of both caps, make a second cutting of the template. Cut the skinny strip from the template at the dotted line labeled “See Instructions for Second Cut”.



**Step 2c** – Mark *both* Bumper End Caps in the lower tire well portion using the skinny strip.



**Step 3 – Cut the Cap-** This will require 3 separate cuts on each cap. Start 1<sup>st</sup> cut here.

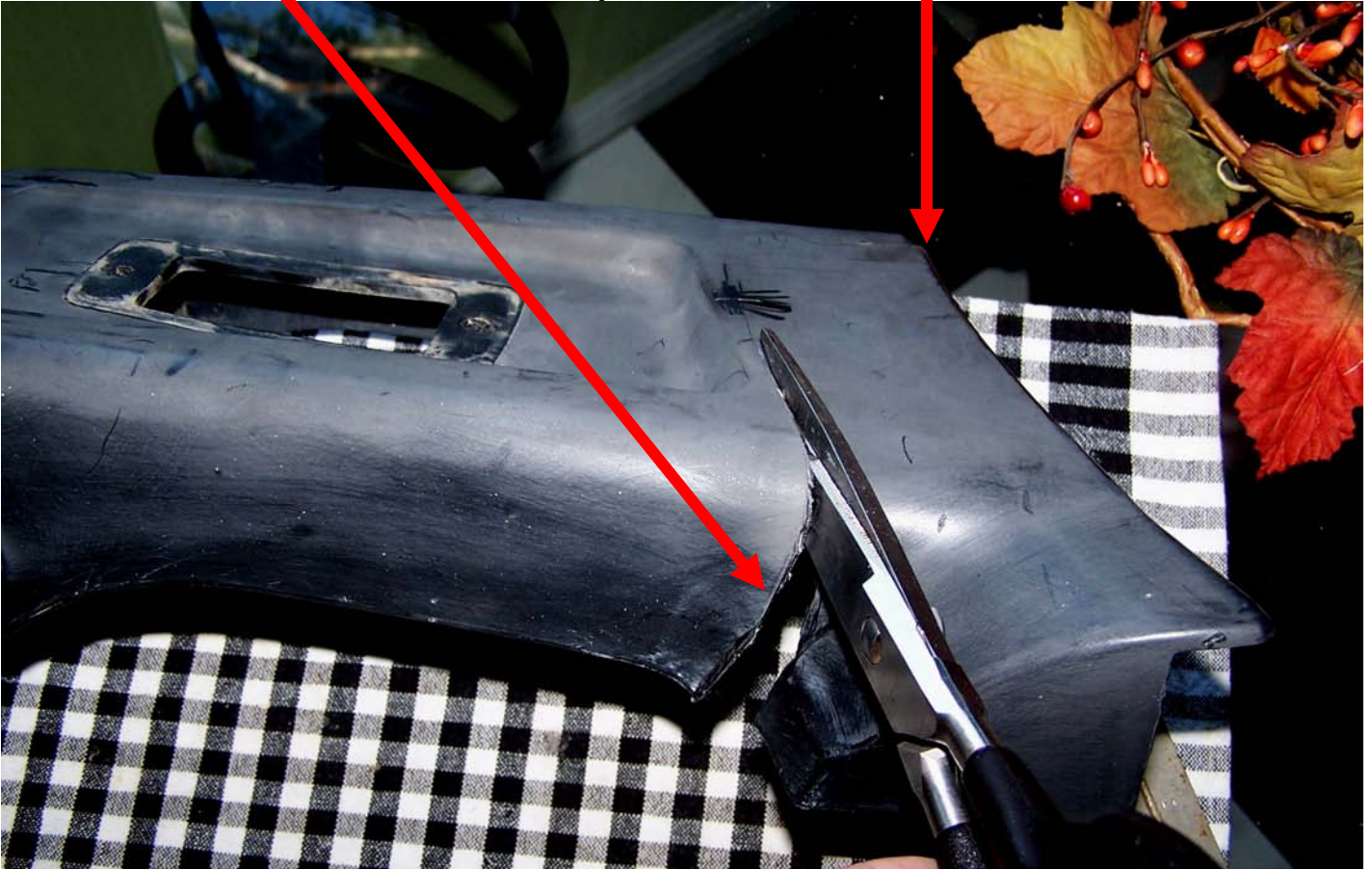
**Tip:** Look at the last page to better understand what the finished product will look like. When in doubt, stay outside the line and sneak up on it, checking the fit after each trim.





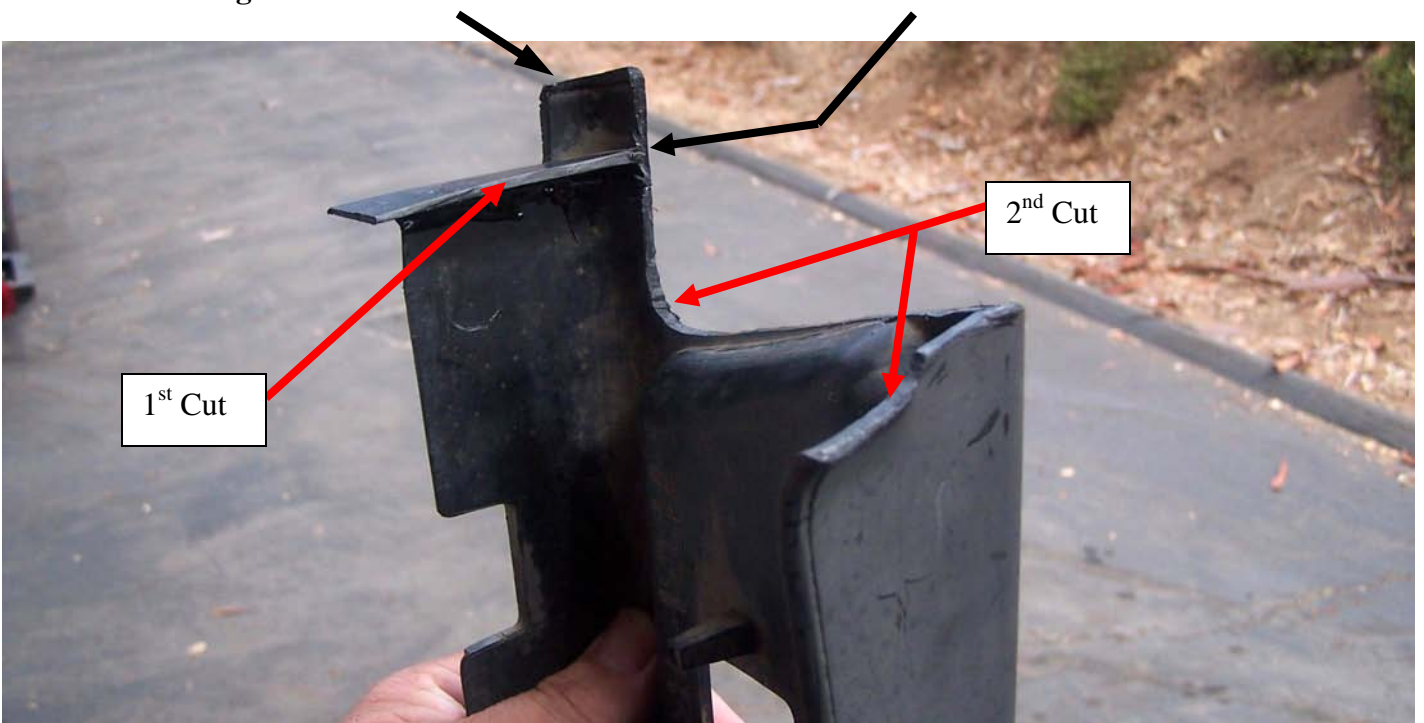
2<sup>nd</sup> cut starts here.

It meets up with the first cut here.



After the 2<sup>nd</sup> long cut one last tab will remain.

Third cut is here at the base of tab.



Yes, we realize this is the other side. We forgot to take a photo after the left side 2<sup>nd</sup> cut.

**Step 4 – INSTALL - Trimmed Bumper Cap should look like this.**



**Looks like this when installed and dressed with 'Mother's Back to Black'.**



**Enjoy Your MudBusters !!!**